

## INSTRUCTIONS FOR REFILLING BROTHER TN 2310 / 2320 (EUROPE)

Compatible with: DCP-L2500D, DCP-L2520D, DCP-L2520DW, DCP-L2540DN, DCP-L2540DW, DCP-L2560DW, HL-L2300D, HL-L2305W, HL-L2320D, HL-L2340DW, HL-L2360DN, HL-L2360DW, HL-L2365DW, HL-L2380DW, MFC-L2700D, MFC-L2700DW, MFC-L2703DW, MFC-L2720DW, MFC-L2740DW

There are two different toner cartridges available for these machines: the TN2310 is rated for 1,200 pages, and the TN2320 is rated for 2,600 pages. The drum unit, which will be covered in separate instructions, is rated for 12,000 pages. There are different part numbers for these cartridges depending on your region.

### When to refill? Toner Low? Replace toner? Or when you decide?

The printer asks for the toner cartridge to be **changed before all of the toner has been used. This is a waste of toner and your money.** Do not change or refill the cartridge until you are ready.

When the printer tells you to change the cartridge you can put the printer into “**Continue Mode**” – this will force the printer to use up all of the remaining toner in cartridge!

How you reset the printer using “continue mode” will depend on which printer version you have. Details below.

### Resetting Multifunction Printers (continue mode)

#### DCP / MFC Series:



The **Replace Toner** message is displayed on the LCD or in the Status Monitor when Brother thinks you should change the toner cartridge.

Follow the instructions below to turn on continue mode.

### DEPENDING ON WHICH MACHINE YOU HAVE

1. Press **Menu**.
2. Press **▲** or **▼** to display the **General Setup** option, and then press **OK**.
3. Press **▲** or **▼** to display the **Replace Toner** option, and then press **OK**.
4. Press **▲** or **▼** to display the **Continue** option, and then press **OK**.
5. Press **Stop/Exit**.


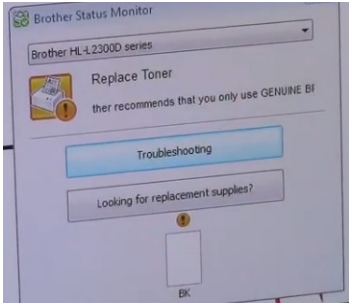
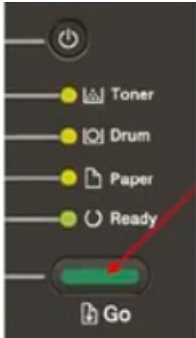

### OR

1. Press  (Settings) > All Settings > General Setup > **Replace Toner**.
2. Press **Continue**
3. Press .

**Print until the print quality is no longer acceptable or you cannot print. Then follow the refill instructions.**



## Resetting HL SERIES (continue mode)

Your Brother printer will let you know when you are low on toner using an LED lights and or a replace toner message on your computer. The printer asks for the toner cartridge to be **changed before all of the toner has been used. This is a waste of toner and your money.** So put it into continue mode and use up all the toner.

	<p>LED showing Toner light on</p>
	<p>Computer pop up saying replace toner.</p>
	<p><b>To override :</b></p> <p><b>Press the go button seven times in quick succession</b></p> <p>All LEDs blink twice when you turn on the Continue Mode.</p> <p>All LEDs blink once when you turn off the Continue Mode.</p>
<p><b>To reset HL-L2340dw, HL-L2360dn and HL-L2365dw</b></p>  <p>When "Replace toner" shows on the LCD panel ...</p> <p>Try: press the green <b>Go</b> button seven times in succession.</p> <p>If that fails ...</p> <ul style="list-style-type: none"> <li>&gt; press ▼ or ▲ until you get "General setup"</li> <li>&gt; press OK</li> <li>&gt; press ▼ or ▲ to select "Replace toner"</li> <li>&gt; press OK</li> <li>&gt; press ▼ or ▲ to select "Continue"</li> <li>&gt; press Go</li> </ul>	<p><b>Additional info for printers: HL-L2340DW / HL-L2360DN / HL-L2365DW</b></p> <ul style="list-style-type: none"> <li>• Press or to select the General Setup option, and then press OK.</li> <li>• Press or to select the Replace Toner option, and then press OK.</li> <li>• Press or to select the Continue or Stop option.</li> <li>• Press Go.</li> </ul>

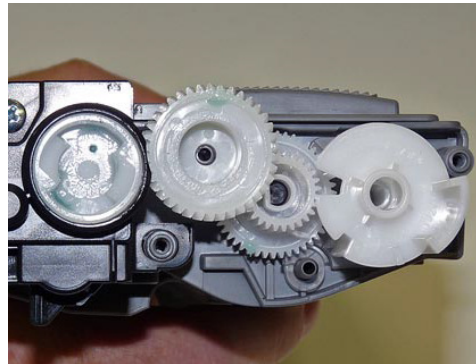
## Refilling the Cartridge

When the print starts to physically fade from your printer you decide you want to refill follow the instructions below.

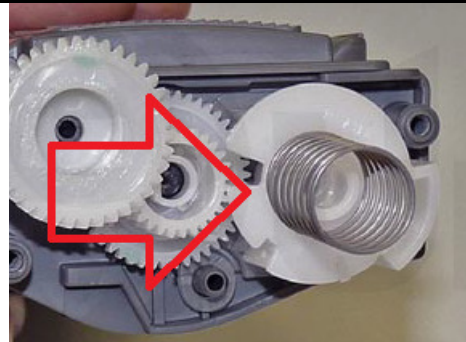
<p>1. Switch printer off.</p>	<p>Remove cartridge and drum from printer. Separate the cartridge from the drum unit. <b>Replace drum unit into printer.</b></p> <p>Place printer cartridge on several sheets of newspaper.</p>
<p>2. If you have it replace the plastic cover to protect the cartridge while you work</p>	
<p>3. Remove the 2 screws shown</p>	

4. Carefully remove the plastic end cover. This will reveal the gears and the refill cap.

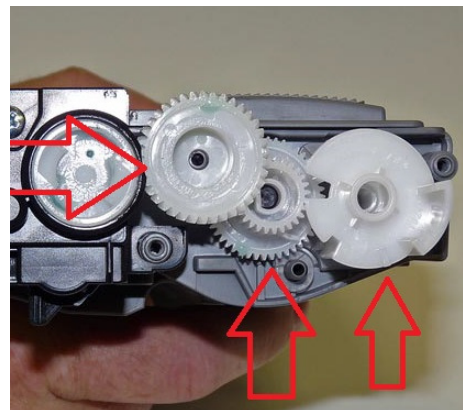
If you have the starter cartridge – you will be missing the reset gear.



5. Remove the spring and store safely.



6. Remove the 3 white gears shown and store safely



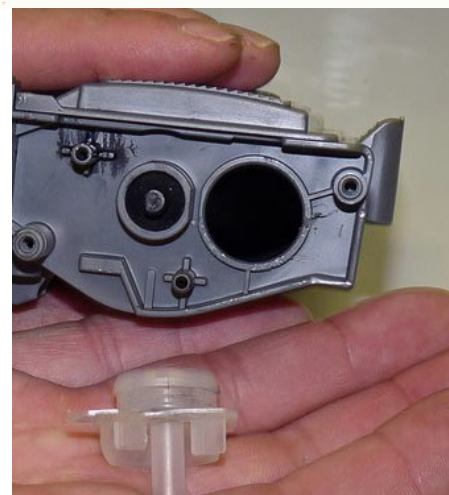
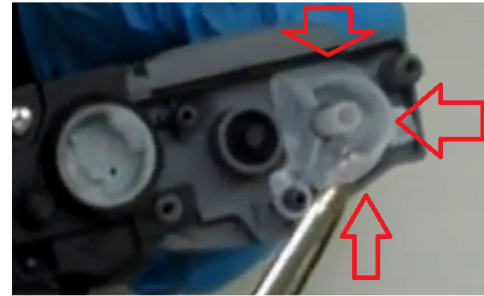
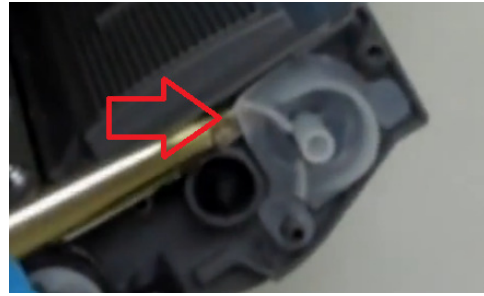
### Removing the fill plug from the toner cartridge.







7 The fill plug is an awkward shape and needs to be removed carefully.

- a. Carefully pry it up from all sides
- b. Once it is raised up lever out the hopper cap. We used a blunt metal instrument to pry it partially out.

It is quite tricky to get out but it will come out with persistence.

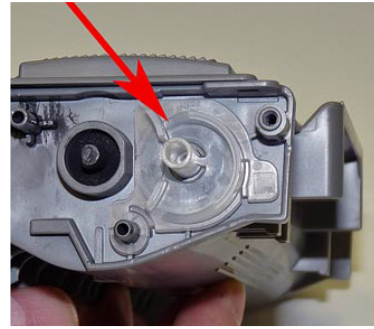
The key is to push edge of the plug up - until you can grab a part with fingers or needle nose pliers and pull it out.



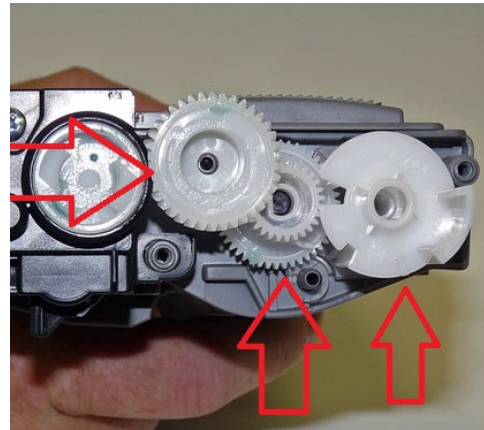
<p><b>8 WARNING: You must ensure all toner is dumped</b> from your cartridge <b>before refilling</b> with the new toner. <b>You must do this every refill.</b></p> <p>Important - mixing new and old toner will cause print defects to occur.</p> <p>If you have printed using continue mode there will not be too much toner to dump. If you have not used continue mode there will be a lot of toner to dump !</p>	<p>Empty in an area that can tolerate a toner spill i.e. your garage.</p> <p>Toner can be very messy - empty the old toner directly into a large bin bag.</p> 	
<p>9 Shake your bottle of new toner vigorously for 30 seconds BEFORE removing the cap. Remove the plug and seal from the bottle</p> 	<p>10 Fit the toner pouring spout securely to the bottle.</p> <p><b>Spouts are reusable.</b></p> 	
<p>11 Insert the spout into the hole. The toner will flow out like water, so take care not to spill it.</p>  <p style="text-align: center;"><b>A</b></p>	<p>12 With the spout inserted – <b>carefully</b> “Upend” the cartridge and allow the toner to slowly pour into the cartridge.</p> <p><b>Do not squeeze the bottle.</b></p>  	
<p>13 Carefully lower the cartridge and bottle to this angle and allow the toner to settle into the cartridge</p>	 <p style="text-align: center;"><b>C</b></p>	<p>Repeat stages <b>A B C</b> with 10 second breaks at point <b>C</b> (if necessary) to allow the toner to settle into the cartridge.</p>

14 Replace the plug in your toner cartridge with the new cap. Make sure the plug is fitted securely so that no toner can escape.

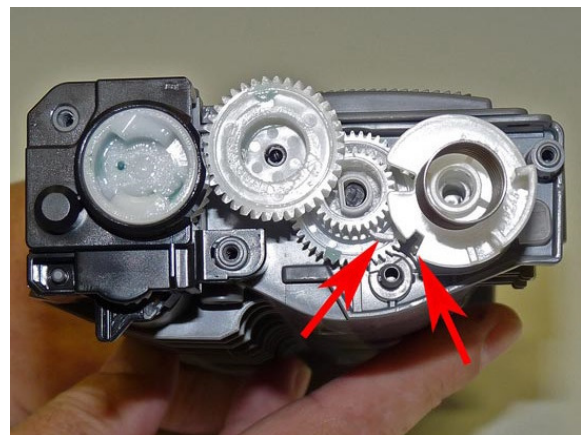
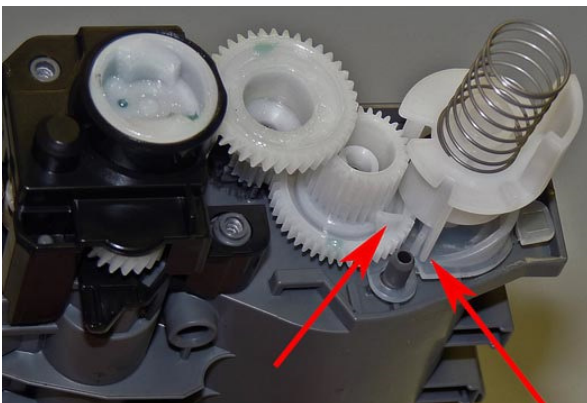
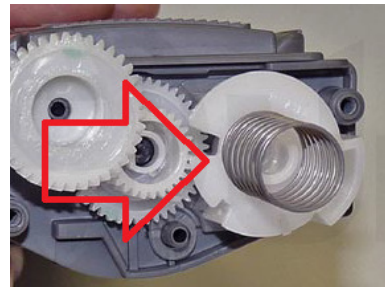
If you damage the plug we sell replacements with the reset gear.



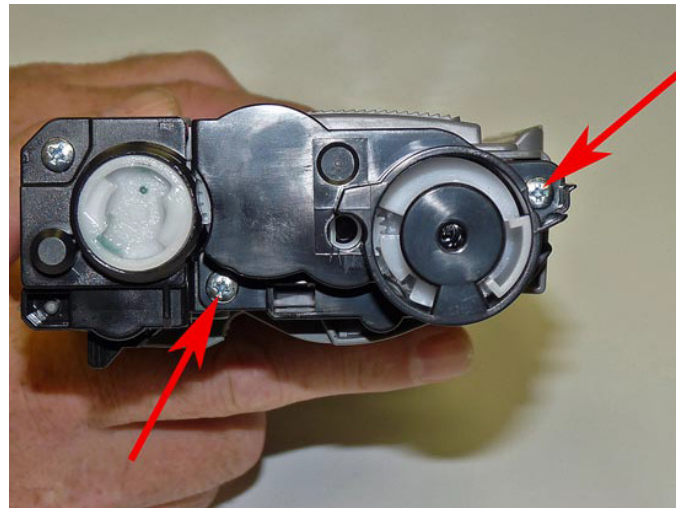
15 Replace the 3 gears. Exact positions shown in detail below.



16 Replace the spring



17 Replace the plastic cover and secure with 2 screws.



**Safety information:** Toner powder should be treated as a nuisance dust. Not to be used by children. Avoid inhalation. Avoid eye & skin contact. Do not ingest. Inhalation: slight irritation of respiratory tract. Consult a doctor. Eye contact: Dust may cause irritation by mechanical abrasion. Consult a doctor. Skin contact: wash with soap and cold running water. Ingestion: No known hazard. Carcinogenicity: N/A, Mutagenicity: AMES test negative.

All safety information is given to help facilitate the safe use of this product and is based on information obtained from the manufacturer. This information is believed to be correct, but does not purport to be all inclusive and should be used only as a guide. Zinetic makes no warranty, express or Implied as to the accuracy or completeness of this information. It is the users responsibility to determine the suitability of this information for the adoption of necessary safety precautions and or compliance with local laws/regulations.

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